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Springer Taylor & Francis

CNKI

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| [1548] | | [6364] | [769] |
| [1] | | [0] | [1548] |
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| 1 | - | 12.1% 769 |
| 2 | http://www.doc88.com - 2019 | 11.8% 749 |
| 3 | http://www.vorl.duc.c - 2016 | 11.8% 748 |
| 4 | - 2015-05-06 | 11.8% 748 |

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|----|------|--------------|----------|
| 31 | PLC | - 2011-08-10 | 2.1% 133 |
| 32 | | - 2020-04-15 | 1.4% 87 |
| 33 | PI D | - 2011-06-10 | 0.8% 52 |
| 34 | | - 2012-10-15 | 0.7% 46 |
| 35 | PLC | - 2003-03-20 | 0.6% 39 |
| 36 | PLC | - 2020-07-15 | 0.5% 34 |

(PLC)

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(1) A4 26 3 2.5

2 (2) 0.5 1 0.25

(3) 0.25 1.5 0.25

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—PLC

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PLC FX2N-48MR PLC PLC

1
GX Devel oper Microsoft 32 Windows

PLC

1
() PLC

1 : SB1
30S 30S 30S 3S

2 30S 30S 30S 30S

(3) : SB2
2

PLC



- 1 Y2-90L-4/3KW
- 2 RTO-200 /10
- 3 PLC FX2N-48MR PLC
- 4 DZ47-10/3
- 5 JRO-10/3
- 6 CJX2-1011
- 7 JXJD200-2-A

| | | | | | |
|---|-----|--|------------------|---|---|
| 1 | M | | Y2-90L-4/3KW | 2 | |
| 2 | KM | | CJX2-1011 | 4 | |
| 3 | CF | | DZ47-10/3 | 1 | |
| 4 | FR | | JRO-10/3 | 2 | M |
| 5 | PLC | | FX2N-48MR | 1 | |
| 6 | FU | | RTO-200 /10 | 4 | |
| 7 | | | 1mm ² | | |
| 8 | HL | | JXJD200-2-A | 6 | |

- 1 M Y2-90L-4/3KW 2
- 2 KM CJX2-1011 4
- 3 CF DZ47-10/3 1
- 4 FR JRO-10/3 2 M
- 5 PLC FX2N-48MR 1
- 6 FU RTO-200 /10 4
- 7 1mm²
- 8 HL JXJD200-2-A 6

- 1
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- 2 I/O
- 2 I/O

| | | | | | |
|--|-----|------|----|-----|------|
| | | | | | |
| | SB1 | X000 | M | KM | Y000 |
| | SB2 | X001 | M | KM2 | Y001 |
| | FR1 | X002 | M2 | KM3 | Y002 |
| | FR2 | X003 | M2 | KM4 | Y003 |
| | | | | HL1 | Y004 |
| | | | | HL2 | Y005 |
| | | | | HL3 | Y006 |
| | | | | HL4 | Y007 |
| | | | | HL5 | Y010 |
| | | | | HL6 | Y011 |

SB2 X001 M
 FR1 X002 M
 FR2 X003 M
 HL1 Y004
 HL2 Y005
 HL3 Y006
 HL4 Y007
 HL5 Y010
 HL6 Y011

KM2 Y001
 KM3 Y002
 KM4 Y003

3 SFC
 1

SB1(X0)

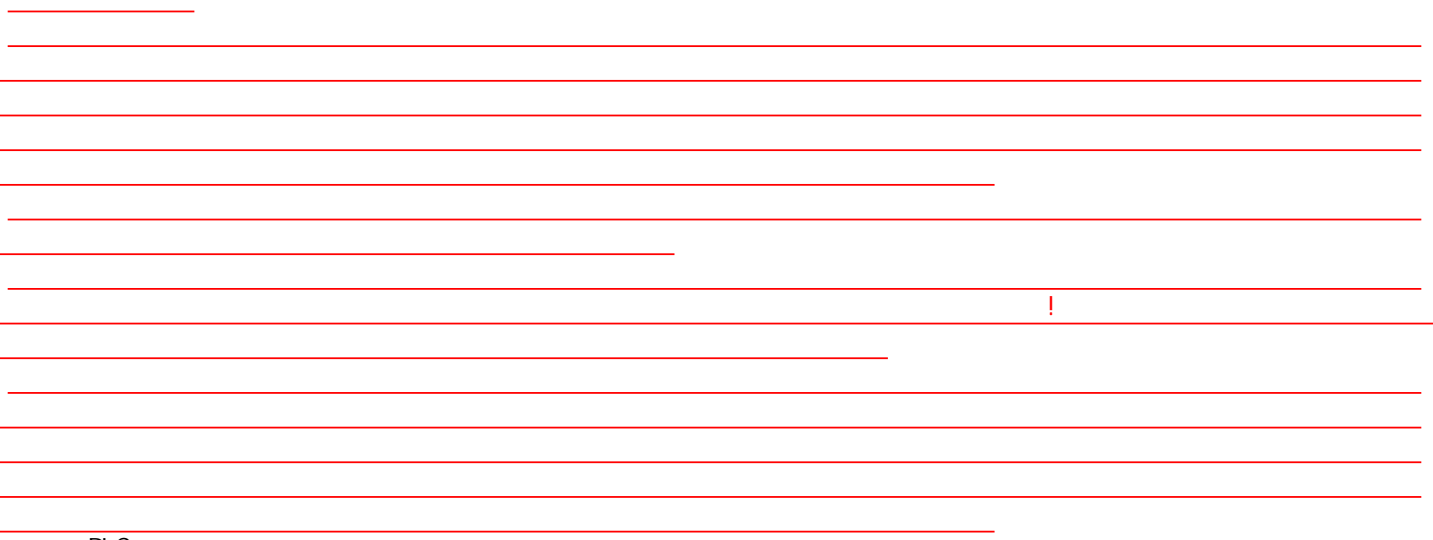
| | | | | |
|---------|----------|----------|----------|-------------|
| (1) | HL1 Y004 | HL5 Y010 | 30S M | 30S |
| (2) 30S | | HL1 Y004 | 5S, | HL5 Y010 5S |
| (3) 5S | | HL1 Y004 | HL6 Y011 | 3S M |
| (4) 3S | HL2 Y005 | HL4 Y007 | 30S M | 30S |
| (5) 30S | | HL4 Y007 | 5S, | H Y005 5S |
| 6 5S | | HL4 Y007 | HL3 Y006 | 3S M |
| 7 | | | | |

1. << >> <<PLC >> <<CAD >>

2. = PLC

3. PLC PLC

4. PLC PLC



PLC PLC

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PLC PLC

GX PLC GX

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PLC

1 . PLC 2003 57 64
 2 2006 75
 3 PLC 2003 75
 4 2001 67
 5 2002 110 123
 6 . PLC 2004 21 45
 7 [M]. 2003.

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3. PLC

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5.

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|---|-----|------|---|----|------|
| 1 | 2 | I/O | 2 | | |
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| | SB1 | X000 | M | KM | Y000 |

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